

MACCHINE SPECIALI SRL

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TENSION ON WIRES ACCORDING TO THREADING

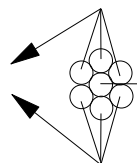
TENSION WITH
THREADING "A" = $\frac{F1 + F2}{\text{nr. wires}}$

TENSION WITH
THREADING "B" =

→ CENTRAL WIRE = F2

→ WIRE IN CROWN = $\frac{F1}{\text{NR.WIRES}}$

WIRES IN
CROWN



CENTRAL WIRE

TENSION WITH
THREADING "B" =

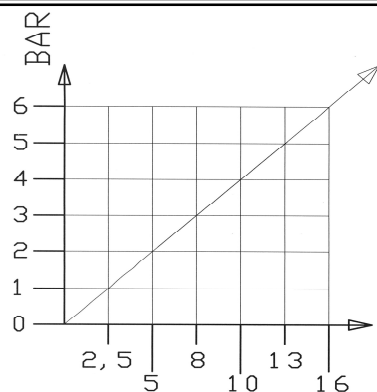
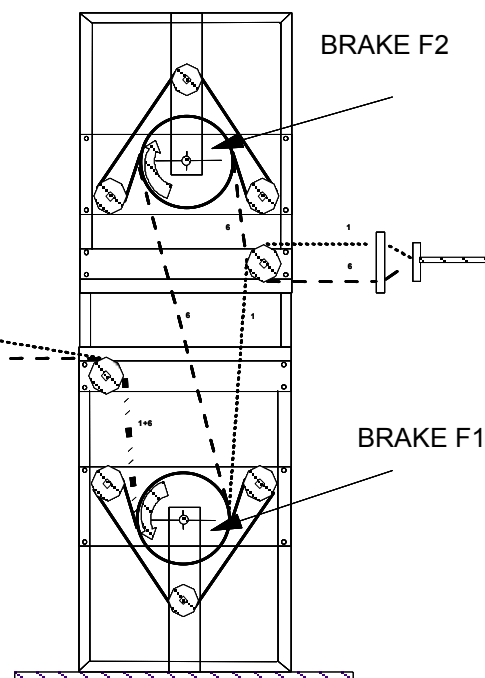
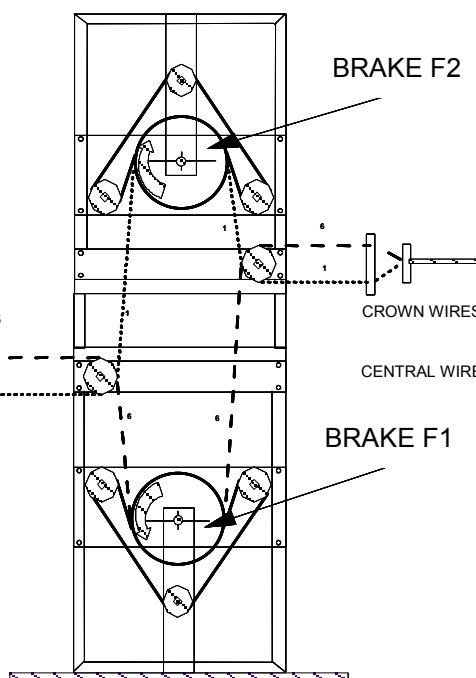
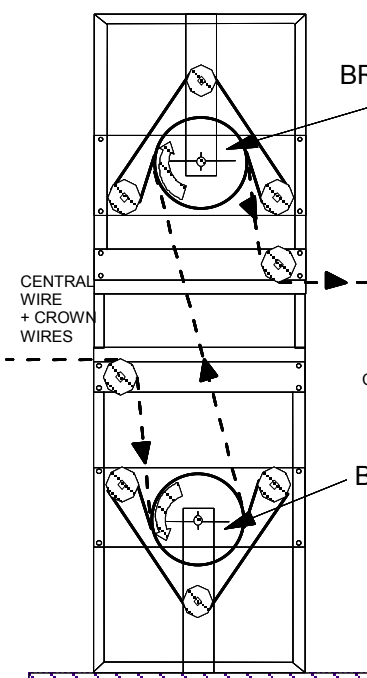
→ CENTRAL WIRE = F1

→ WIRE IN CROWN = $\frac{F1}{\text{NR.WIRES}} + \frac{F2}{\text{NR.WIRES}}$

THREADING "A"

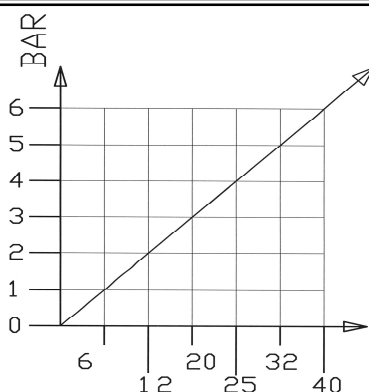
THREADING "B"

THREADING "C"



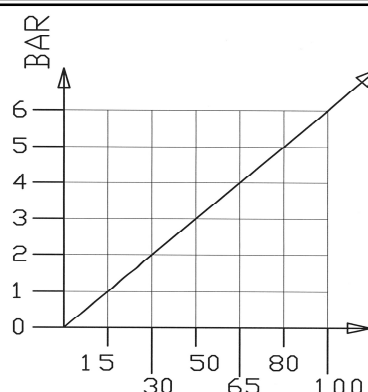
TIRI TOTALE TANGENZIALE: KG
TOTAL TANGENTIAL PUL: KG

PINZA "BLU" 16%
"BLU" BRAKE 16%



TIRI TOTALE TANGENZIALE: KG
TOTAL TANGENTIAL PUL: KG

PINZA "ROSSA" 40%
"RED" BRAKE 40%



TIRI TOTALE TANGENZIALE: KG
TOTAL TANGENTIAL PUL: KG

PINZA "NERA" 100%
"BLACK" BRAKE 100%